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D4435-043
Job Sheet 187260



Part No: D4435-043

Job Qty: 6 ea

Part Name: Mount Bracket Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/29/18

Job Tracking No:

Due Date: 12/18/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: D4435 REV.C IPP REV:A 11.10.05 NEW ISSUE DD VERF:EC IPP REV:B 12.03.06 AS PER DWG REV.B DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	6 pcs		12/13/18	0.07	0.43	Waterjet - Flow		SC 18/12/09
110	QC	6 pcs		12/13/18	0.00	0.00	QC2 Waterjet-3		SC 18/12/09
120	QC	6 pcs		12/13/18	0.00	0.00	QC8-4		38
130	HandFinish	6 pcs		12/13/18	0.00	0.28	HandFinish1		DR 18/12/11
135	QC	6 pcs		12/13/18	0.00	0.00	QC7-3		BR 18/12/12
140	Powdercoat	6 pcs		12/13/18	0.00	0.14	Powdercoat4		BR 18/12/12
150	QC	6 pcs		12/13/18	0.00	0.00	QC3		38 58
160	Small Fab	6 pcs		12/13/18	0.00	0.83	Small Fab-6		9-89 DAS 589
170	QC	6 pcs		12/13/18	0.00	0.00	QC5		38 6
190	Packaging	6 pcs		12/13/18	0.00	0.00	Packaging3-2		51091 DEC 21 2018 9-89
200	QC21-SA	6 Ea		12/13/18	0.00	0.00	QC21		DEC 21 2018 9-89

Part Op 100 - 1-Cut D4435-3 as per Dwg Dwg Rev: C Prog Rev: S 2-Deburr if necessary
Descriptions: 140 - START TIME: 11:50 OVEN TEMPERATURE: 305 FINISH TIME: 11:50 11/38839.
160 - 1- Cut rubber seal at 3.70" 2-Glue rubber seal to bracket as per dwg (SHEET 1, NOTE 8)
DEC 21 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	.2940 sf (.049 ea)	100-Waterjet - Flow - 1	512084
D4441-1	Rubber Seal	1.8480 ft (.308 ea)	160-Small Fab	5092167

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M6061T6S.040	0	209	0
160-Small Fab	D4441-1	2	531	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE



NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPO'	DEPARTMENT/PROCESS	
			☐ Cross tube	☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Packaging
Date : _____		Sequence #: _____	☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality	
Description Work Order Deviation				
Root Cause		QA Coordinator		
☐ Operator	☐ Pressure/Forced	☐ Contamination	☐ Positioned Wrong	
☐ Manufacturing Process	☐ Bending	☐ Misaligned/off center	☐ Outside Tolerance	
☐ Equip/Tooling	☐ Crushing	☐ BOM/Route	☐ Drawing	
☐ Handling/Preservation	☐ Cracks	☐ Broken/Damage/Defect	☐ Finish	
☐ Material	☐ Crimp/Kink/Ripple/Wave/Twist	☐ Incomplete/Unclear Instructions	☐ Part Lost/Missing	
☐ Product Improvement	☐ Marks/Chatter	☐ Drill Holes	☐ Misread	
☐ Process Improvement	☐ Mislabeled	☐ Fit/Function		
☐ Human Factors	Other/Details:			

Instructions: Various STC's

Date: 12/09/16

Part: D435 - 043
Job No: 187260
Serial No/Batch: S135843
Inspector: C
Exp Date:
Inspection: Various STC's

Container No: S135843
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